

## METHOD FOR MAKING MICRO-LENS ARRAY

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### ABSTRACT

A method for manufacturing a light controlling structure, generally referred to as a microlens or microlens array. The method including providing a bundle of optically transparent members; cutting the bundle of optically transparent members to form at least one sheet of optically transparent member segments; and heating the at least one end of the at least one sheet of optically transparent member segments to form lens surfaces thereon.